

SECTION 08340
SECURITY GRILLES
675 Series Ventgard™ Side Folding Security Closures

- PART 1 - GENERAL**
- 1.01 RELATED DOCUMENTS
 - A. All of the Contract Documents, including General and Supplementary Conditions, and Division 1 General Requirements, apply to the work of this Section.
 - 1.02 SUMMARY
 - A. The work of this Section includes side-folding security closures.
 - B. Related Sections: Other specification sections which directly relate to the work of this Section include, but are not limited to, the following:
 - 1. Section 08710 - Finish Hardware; key cylinders for locks.
 - 1.03 SUBMITTALS
 - A. Product Data: Submit manufacturer’s product data and installation instructions for each type of closure. Include both published data and any specific data prepared for this project.
 - B. Shop Drawings: Submit shop drawings for approval prior to fabrication. Include detailed plans, elevations, details of framing members, required clearances, anchors, and accessories. Include relationship with adjacent materials.
 - 1.04 QUALITY ASSURANCE
 - A. Manufacturer: Security closures shall be manufactured by a firm with a minimum of five years experience in the fabrication and installation of side folding security closures. Manufacturers proposed for use, which are not named in these specifications, shall submit evidence of ability to meet performance and fabrication requirements specified, and include a list of five projects of similar design and complexity completed within the past five years.
 - B. Installer: Installation of side folding security closures shall be performed by an authorized representative of the manufacturer.
 - C. Single-Source Responsibility: Provide closures, track, and related primary components from one manufacturer for each type of closure. Provide secondary components from source acceptable to manufacturer of primary components.
 - D. Pre-Installation Conference: Schedule and convene a pre-installation conference just prior to commencement of field operations, to establish procedures to maintain optimum working conditions and to coordinate this work with related and adjacent work.
 - 1.05 DELIVERY, STORAGE, AND HANDLING
 - A. Deliver materials and products in labeled protective packages. Store and handle in strict compliance with manufacturer’s instructions and recommendations. Protect from damage from weather, excessive temperatures and construction operations.

- PART 2 - PRODUCTS**
- 2.01 ACCEPTABLE MANUFACTURER
 - A. Provide side folding security closures by Overhead Door Corporation, Pennsylvania Division; Telephone 800-663-4599; Fax 800-205-6665.
 - 2.02 SECURITY CLOSURES
 - A. Trade Reference: 675 Series Ventgard™ Side-Folding Closures by Overhead Door Corporation.

- B. Curtain: Shall incorporate minimum 4" (102mm) high bottom plates of truss like aluminum and 5 1/4" (127mm) high top plates to frame each standard 6 5/16" (160mm) or wide-body 11 1/4" (286mm) wide panel. Curtain shall contain 18 gauge, 3/16" perforated steel panels to allow 51% visibility. Panels shall be Duracron™ finished to match color selection.
- C. Finish: Factory finish shall be clear anodized. (Optional anodized color as specified by architect) (Duracron™ acrylic or powder coat paint.) (Consult factory for special colors.)
- D. Track: Trolley assemblies shall be 1 1/8" (29mm) and adjustable 1" (25mm) upward or downward without the removal of the curtain. Track shall be heavy extruded aluminum 1 3/8" (35mm) wide by 1 5/8" (41mm) high. Curves shall be 90, 120, 135 and 150 degrees and shall have a 14" (356mm) radius for standard models and 22" (559mm) radius for Wide-Body models. (Consult factory for special curves.)
- E. Locking:
1. Lead post shall conceal a hook bolt lock activated by a keyed cylinder or thumb turn, engaging a full height wall channel. Where required, a top and bottom spring loaded locking post with interior thumb turn and protection or keyed cylinder and dustproof floor sockets for all drop bolts. The edge of locking post shall have a rubber bumper.
 2. Intermediate posts shall be provided for every 10' (3048mm) maximum (counter mounts, 6' [1828mm] maximum) of curtain length and at each curve. Intermediate posts shall contain an adjustable concealed spring loaded drop bolt with cylinder locks keyed alike. Dustproof floor sockets shall be provided for all drop bolts.
 3. Traveling end post shall have an attached full height protection plate and shall be self locking into a steel V-stop. End post shall be fixable to a wall when stacked in the opening. (Top and bottom locking posts)

PART 3 - EXECUTION 3.01 PREPARATION

- A. Take field dimensions and examine conditions of substrates, supports, and other conditions under which this work is to be performed. Do not proceed with work until unsatisfactory conditions are corrected.

3.02 INSTALLATION

- A. Strictly comply with manufacturer's installation instructions and recommendations. Coordinate installation with adjacent work to ensure proper clearances and allow for maintenance.
- B. Instruct Owner's personnel in proper operating procedures and maintenance schedule.

3.03 ADJUSTING AND CLEANING

- A. Test security closures for proper operation and adjust as necessary to provide proper operation without binding or distortion.
- B. Touch-up damaged coatings and finishes and repair minor damage. Clean exposed surfaces using non-abrasive materials and methods recommended by manufacturer of material or product being cleaned.

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