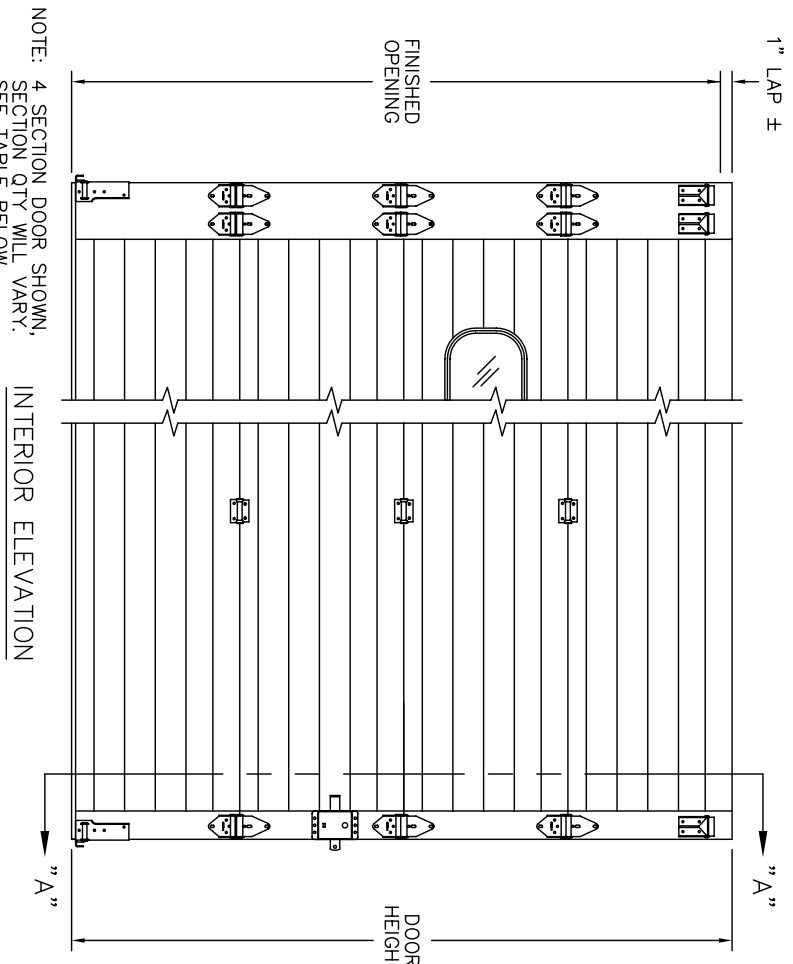
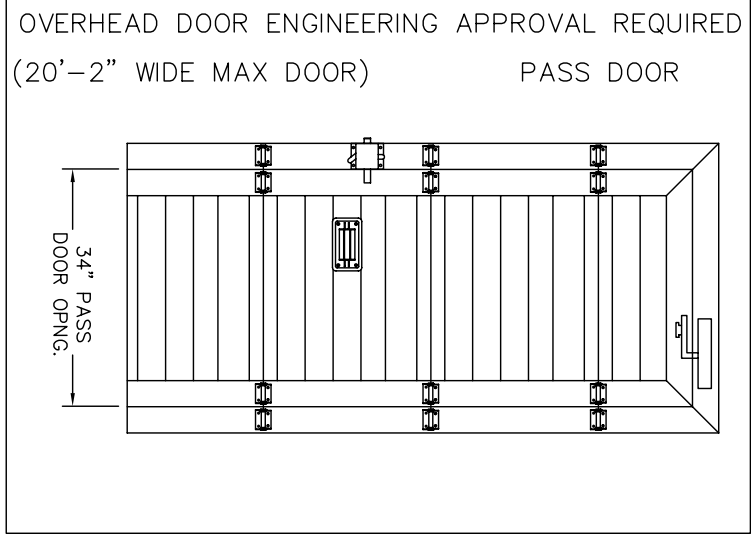


STANDARD SPECIFICATIONS

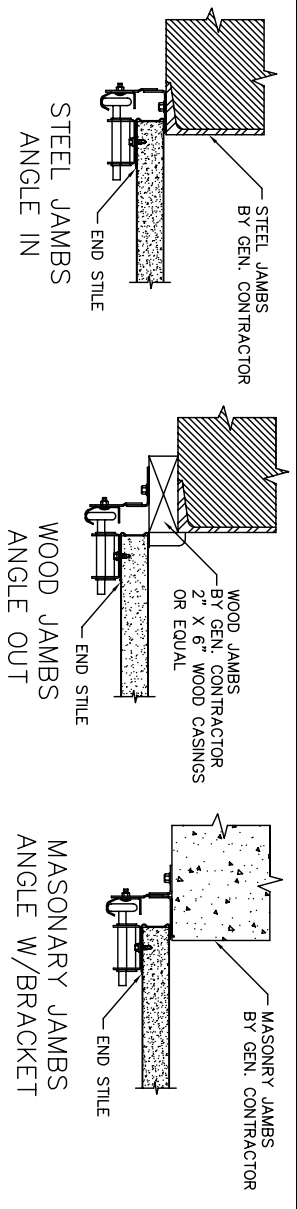
WORK INCLUDED
The doors will be Series 595 as manufactured by Overhead Door Corporation.

SECTIONS
Sections will be roll-formed, hot dipped, galvanized steel exterior no less than 20 ga. Sections will be manufactured by a continuous foamed-in-place polyurethane lamination process resulting in a metal/foam/metal sandwich of homogeneous polyurethane insulation. Sections will have a nominal thickness of 1-5/8" and will incorporate an EPDM rubber thermal break to prevent heat or cold conductivity. Sections will have ship-lap rabbets. INSULATION
Insulation will be a rigid, foamed-in-place, polyurethane core free of CFCs and HCFCs and will be fully encapsulated in nonpermeable materials to prevent loss of thermal efficiency over time. The insulation will have an R-Value of 14.86, U-Value of .067 - calculated values based on certified test data. AIR INFILTRATION
All doors will be constructed with an air infiltration rating of .08 cfm per square foot of door at 15 mph and .13 cfm per square foot of door at 25 mph. WINDLOAD
Door will be designed to meet or exceed industry standards for windloads (ANSI/NAGDM 102-1988). Deflection of door in the horizontal position will not exceed 1/120 of the door width. SOUND TRANSMISSION
Doors will have Class 26 sound transmission. END STILES
End stiles will be 16 gauge steel. HARDWARE
Hinges and fixtures will be galvanized steel. Full-floating ball-bearing rollers will have hardened steel races. Roller sizes will be adequate for design requirements and limitations. WEATHERSTRIP
Bottom weatherstrip will be EPDM rubber bulb-type strip. FINISH
Finish will be 2 coat baked-on polyester. INSTALLATION
Install the doors in accordance with Overhead Door Corporation instructions and standards, using an authorized Overhead Door Corporation distributor.

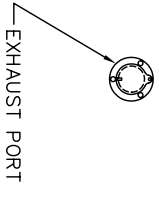


NOTE: 4 SECTION DOOR SHOWN, SECTION QTY WILL VARY, SEE TABLE BELOW.

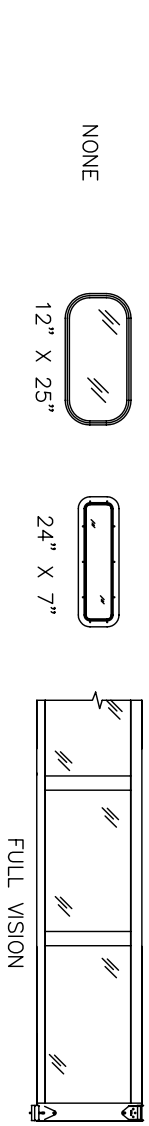
END STILE TYPE:



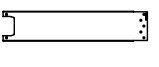
EXHAUST PORT PREP



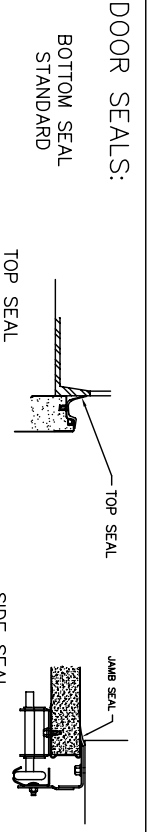
TRACK STYLE:



DRAW BAR PREP

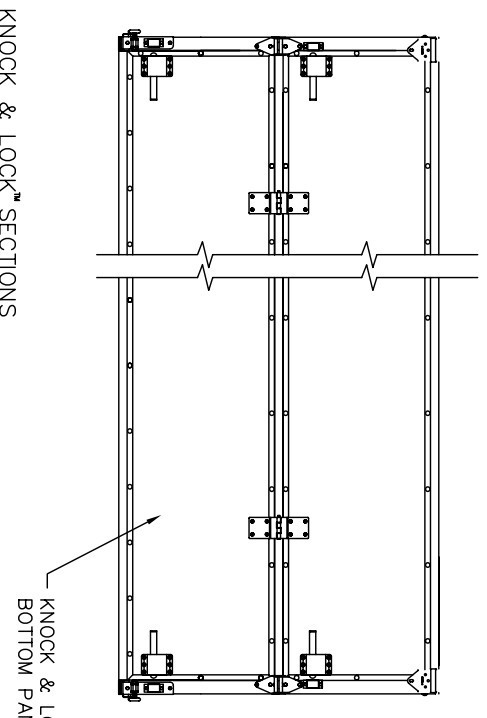


LOCATION AND NUMBER :



SPRINGS:

SHAFT TYPE:



ENGINEERING APPROVAL REQUIRED

Bottom two sections automatically reset eliminating downtime. Rugged Valtra brand interior skin is highly abrasion resistant and virtually puncture-proof. Two-pound density two-inch thick foam core absorbs and disperses impact energy.

OVERHEAD DOOR MARK	QTY	OPENING SIZE		DOOR SIZE		LIFT TYPE	SECTIONS HIGH	EXTERIOR COLOR	ADDED OPTIONS : (PER DOOR)
		WIDTH	HEIGHT	WIDTH	HEIGHT				

CONTRACTOR	
DISTRIBUTOR	
PLANT	
DWG. NO.	DATE:
SHEET	BY:

595 THERMACORE SERIES

