



SECTION 08330  
OVERHEAD COILING SERVICE DOORS  
STORMTITE™ AP 627 SERIES ADVANCED PERFORMANCE ROLLING SERVICE DOORS

Display hidden notes to specifier by using 'Tools'/'Options'/'View'/'Hidden Text'. On newer versions of Microsoft Word click on round Windows logo in top left corner, Click on 'Word Options' button at bottom of drop down menu. Click on 'Display' on left menu bar, and check the box for 'Hidden Text'.

**PART 1 GENERAL**

1.1 SECTION INCLUDES

- A. Overhead coiling insulated doors.

1.2 RELATED SECTIONS

- A. Section 05500 - Metal Fabrications: Support framing and framed opening.
- B. Section 06200 - Finish Carpentry: Wood jamb and head trim.
- C. Section 08710 - Door Hardware: Product Requirements for cylinder core and keys.
- D. Section 09900 - Painting: Field applied finish.
- E. Section 16130 - Raceway and Boxes: Conduit from electric circuit to door operator and from door operator to control station.
- F. Section 16150 - Wiring Connections: Power to disconnect.

1.3 REFERENCES

- A. [NFRC 102](#) - Test Procedure for Measuring the Steady-State Thermal Transmittance of Fenestration Systems.
- B. [ASTM E 90](#) - Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Element.
- C. [ASTM E 330](#) - Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference.
- D. [ASTM A 653](#) - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
- E. [ASTM A 666](#) - Standard Specification for Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar.
- F. [ASTM A 924](#) - Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process.

- G. [ASTM B 221](#) - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
- H. [NEMA 250](#) - Enclosures for Electrical Equipment (1000 Volts Maximum).
- I. [NEMA MG 1](#) - Motors and Generators.

#### 1.4 DESIGN / PERFORMANCE REQUIREMENTS

- A. Overhead coiling insulated doors:
  - 1. Wind Loads: Design door assembly to withstand wind/suction load of 20 psf (958 Pa) without damage to door or assembly components in conformance with ASTM E 330.
  - 2. Operation: Design door assembly, including operator, to operate for not less than 20,000 cycles.
- B. Single-Source Responsibility: Provide doors, tracks, motors, and accessories from one manufacturer for each type of door. Provide secondary components from source acceptable to manufacturer of primary components.
- C. Products Requiring Electrical Connection: Listed and classified by Underwriters Laboratories, Inc. acceptable to authority having jurisdiction as suitable for purpose specified.

#### 1.5 SUBMITTALS

- A. Submit under provisions of Section 01300.
- B. Product Data: Manufacturer's data sheets on each product to be used, including:
  - 1. Preparation instructions and recommendations.
  - 2. Storage and handling requirements and recommendations.
  - 3. Details of construction and fabrication.
  - 4. Installation instructions.
- C. Shop Drawings: Include detailed plans, elevations, details of framing members, anchoring methods, required clearances, hardware, and accessories. Include relationship with adjacent construction.
- D. Selection Samples: For each finish product specified, two complete sets of color chips representing manufacturer's full range of available colors and patterns.
- E. Verification Samples: For each finish product specified, two samples, minimum size 6 inches (150 mm) long, representing actual product, color, and patterns.
- F. Manufacturer's Certificates: Certify products meet or exceed specified requirements.
- G. Operation and Maintenance Data: Submit lubrication requirements and frequency, and periodic adjustments required.

#### 1.6 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in performing Work of this section with a minimum of five years experience in the fabrication and installation of security closures.

- B. Installer Qualifications: Installer Qualifications: Company specializing in performing Work of this section with minimum three years and approved by manufacturer.
- C. Mock-Up: Provide a mock-up for evaluation of surface preparation techniques and application workmanship.
  - 1. Finish areas designated by Architect.
  - 2. Do not proceed with remaining work until workmanship, color, and sheen are approved by Architect.
  - 3. Refinish mock-up area as required to produce acceptable work.

#### 1.7 DELIVERY, STORAGE, AND HANDLING

- A. Store products in manufacturer's unopened packaging until ready for installation.
- B. Protect materials from exposure to moisture. Do not deliver until after wet work is complete and dry.
- C. Store materials in a dry, warm, ventilated weathertight location.

#### 1.8 PROJECT CONDITIONS

- A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's absolute limits.

#### 1.9 COORDINATION

- A. Coordinate Work with other operations and installation of adjacent materials to avoid damage to installed materials.

#### 1.10 WARRANTY

- A. Warranty: Manufacturer's limited door and operator system, except the counterbalance spring and finish, to be free from defects in materials and workmanship for 3 years or 20,000 cycles, whichever occurs first.
- B. Warranty: Manufacturer's limited door warranty for 2 years for all parts and components.

### **PART 2 PRODUCTS**

#### 2.1 MANUFACTURERS

- A. Acceptable Manufacturer: Overhead Door Corp., 2501 S. State Hwy. 121, Suite 200, Lewisville, TX 75067. ASD. Tel. Toll Free: (800) 275-3290. Phone: (469) 549-7100. Fax: (972) 906-1499. Web Site: [www.overhaddoor.com](http://www.overhaddoor.com). E-mail: [info@overhaddoor.com](mailto:info@overhaddoor.com).
- B. Substitutions: Not permitted.
- C. Requests for substitutions will be considered in accordance with provisions of Section 01600.

## 2.2 INSULATED OVERHEAD COILING SERVICE DOORS

- A. Overhead Coiling Stormtite Advanced Performance Insulated Service Doors: Overhead Door Corporation Stormtite AP Model 627.
1. Curtain: Interlocking roll-formed slats as specified following. Endlocks shall be attached to each end of alternate slats to prevent lateral movement.
    - a. Flat profile type FIT-265 for doors up to 40 feet (12.19 m) wide.
    - b. Front slat fabricated of:
      - 1) 22 gauge galvanized steel.
      - 2) 24 gauge galvanized steel.
      - 3) 22 gauge stainless steel.
      - 4) Aluminum .040 inch (1 mm).
    - c. Back slat fabricated of:
      - 1) 24 gauge galvanized steel.
      - 2) 24 gauge stainless steel.
      - 3) Aluminum .024 inch (.06 mm).
    - d. Slat cavity filled with CFC-free foamed-in-place, polyurethane insulation.
      - 1) R-Value: 10.9, U-Value: 0.09.
  2. Performance:
    - a. Through Curtain Sound Rating: Sound Rating: STC-28 (STC-30+ with HZ noise generator) as per ASTM E 90.
    - b. Installed System Sound Rating: STC-21 as per ASTM E 90.
    - c. U-factor: 0.84 NFRC test report, maximum U-factor of no higher than 1.00.
    - d. Air Infiltration: Meets ASHRAE 90.1 and IECC 2012/2015 C402.4.3 Air leakage <1.00 cfm/ft<sup>2</sup>.
  3. Finish:
    - a. Galvanized Steel: Slats and hood galvanized in accordance with ASTM A 653 and receive rust-inhibitive, roll coating process, including 0.2 mils thick baked-on prime paint, and 0.6 mils thick baked-on polyester top coat.
      - 1) Polyester Top Coat.
        - (a) Gray polyester.
        - (b) Tan polyester.
        - (c) White polyester.
        - (d) Brown polyester.
      - 2) Powder coat: PowderGuard
        - (a) PowderGuard Premium: Weather resistant polyester powder coat color as selected by the Architect.
        - (b) PowderGuard Weathered Finish: Industrial textured powder coat provides a thicker, more scratch resistant coat. Applied to entire door system including slats, guides, bottom bar and head plate.
      - 3) Non-galvanized exposed ferrous surfaces shall receive one coat of rust-inhibitive primer.
    - b. Stainless Steel: Slats and hood shall be stainless steel finished as follows.
      - 1) Finish: No. 4 satin finish.
    - c. Aluminum: Slats and hood shall be aluminum finished as follows.
      - 1) Finish: Mill finish.
      - 2) Finish: Powder coat, PowderGuard.
        - (a) PowderGuard Premium: Weather resistant polyester powder coat color as selected by the Architect.
        - (b) PowderGuard Weathered Finish: Industrial textured powder coat provides a thicker, more scratch resistant

coat. Applied to entire door system including slats, guides, bottom bar and head plate.

4. Weatherseals:
  - a. Vinyl bottom seal and internal hood seals.
  - b. Interior and exterior EPDM triple-seal finned guide weatherseal.
  - c. Lintel weatherseal.
  - d. Air Infiltration Package: IECC 2012/2015 listed; product to meet C402.4.3 2012 Air leakage <1.00 cfm/ft<sup>2</sup>.
    - 1) Air infiltration perimeter seal package includes: guide cover, guide cap, PVC weatherseal on exterior of guide, EPDM triple finned weatherseal on interior of guide, lintel weatherseal and vinyl bottom seal.
5. Bottom Bar:
  - a. Two powder coated black steel angles minimum thickness 1/8 inch (3 mm) bolted back to back to reinforce curtain in the guides.
  - b. Two galvanized steel angles minimum thickness 1/8 inch (3 mm) bolted back to back to reinforce curtain in the guides.
  - c. Two stainless steel angles minimum thickness 1/8 inch (3 mm) bolted back to back to reinforce curtain in the guides.
  - d. Two aluminum angles minimum thickness 1/8 inch (3 mm) bolted back to back to reinforce curtain in the guides.
6. Guides: Three structural steel angles.
  - a. Finish: PowderGuard Weathered finish with iron/black powder.
  - b. Finish: PowderGuard Zinc Finish for guides, bottom bar and head plate.
7. Brackets:
  - a. Hot rolled powder coated black steel to support counterbalance, curtain and hood.
  - b. Galvanized steel to support counterbalance, curtain and hood.
  - c. Stainless steel to support counterbalance, curtain and hood.
8. Counterbalance: Helical torsion spring type housed in a steel tube or pipe barrel, supporting the curtain with deflection limited to 0.03 inch per foot of span. Counterbalance is adjustable by means of an adjusting tension wheel.
9. Hood: Provide with internal hood baffle weatherseal.
  - a. 24 gauge galvanized steel with intermediate supports as required.
  - b. Stainless steel, 24 gauge hood with intermediate supports as required.
  - c. Aluminum hood with intermediate supports as required.
10. Manual Operation:
  - a. Chain hoist.
  - b. Crank operation.
11. Electric Motor Operation: Provide UL listed electric operator, size as recommended by manufacturer to move door in either direction at not less than 2/3 foot nor more than 1 foot per second.
  - a. Sensing Edge Protection:
    - 1) Pneumatic sensing edge.
    - 2) Electric sensing edge.
  - b. Operator Controls:
    - 1) Push-button operated control stations with open, close, and stop buttons.
    - 2) Key operation with open, close, and stop controls.
    - 3) Push-button and key operated control stations with open, close, and stop buttons.
    - 4) Controls for interior location.
    - 5) Controls for exterior location.
    - 6) Controls for both interior and exterior location.
    - 7) Controls surface mounted.

- 8) Controls flush mounted.
- c. Special Operation:
  - 1) Vehicle detector operation.
  - 2) Radio control operation.
  - 3) Card reader control.
  - 4) Photocell operation.
  - 5) Door timer operation.
  - 6) Commercial light package.
  - 7) Explosion and dust ignition proof control wiring.
- d. Motor Voltage: 115/230 single phase, 60 Hz.
- 12. Windload Design:
  - a. Standard windload shall be 20 PSF.
  - b. FBC certification FL# \_\_\_\_.
  - c. TDI approval # \_\_\_\_\_.
- 13. Locking:
  - a. Chain keeper locks for chain hoist operation.
  - b. Interior slide bolt lock for electric operation with interlock switch.
  - c. Cylinder lock for electric operation with interlock switch.
- 14. Wall Mounting Condition:
  - a. Face-of-wall mounting.
  - b. Between jambs mounting.
- 15. Insulated Vision Lites: 10 inch by 1 inch (254 mm by 25.4 mm) uniformly spaced openings.
  - a. Provide with dual-wall polycarbonate.

### **PART 3 EXECUTION**

#### **3.1 EXAMINATION**

- A. Verify opening sizes, tolerances and conditions are acceptable.
- B. Examine conditions of substrates, supports, and other conditions under which this work is to be performed.
- C. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

#### **3.2 PREPARATION**

- A. Clean surfaces thoroughly prior to installation.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

#### **3.3 INSTALLATION**

- A. Install in accordance with manufacturer's instructions.
- B. Use anchorage devices to securely fasten assembly to wall construction and building framing without distortion or stress.
- C. Securely and rigidly brace components suspended from structure. Secure guides to structural members only.
- D. Fit and align assembly including hardware; level and plumb, to provide smooth operation.

- E. Coordinate installation of electrical service with Section 16150. Complete wiring from disconnect to unit components.
- F. Coordinate installation of sealants and backing materials at frame perimeter as specified in Section 07900.
- G. Install perimeter trim and closures.
- H. Instruct Owner's personnel in proper operating procedures and maintenance schedule.

#### 3.4 ADJUSTING

- A. Test for proper operation and adjust as necessary to provide proper operation without binding or distortion.
- B. Adjust hardware and operating assemblies for smooth and noiseless operation.

#### 3.5 CLEANING

- A. Clean curtain and components using non-abrasive materials and methods recommended by manufacturer.
- B. Remove labels and visible markings.
- C. Touch-up, repair or replace damaged products before Substantial Completion.

#### 3.6 PROTECTION

- A. Protect installed products until completion of project.

END OF SECTION