PART 1 GENERAL

1.1 SECTION INCLUDES

A. Overhead Coiling Counter Doors, manually operated.
B. Overhead Coiling Counter Doors, power operated.

1.2 RELATED SECTIONS

A. Section 05500 - Metal Fabrications: Support framing and framed opening.
B. Section 06200 - Finish Carpentry: Wood jamb and head trim.
C. Section 08333 - Security Grilles.
D. Section 08710 - Door Hardware: Product Requirements for cylinder core and keys.
E. Section 09900 - Painting: Field applied finish.
F. Section 16130 - Raceway and Boxes: Conduit from electric circuit to door operator and from door operator to control station.
G. Section 16150 - Wiring Connections: Power to disconnect.

1.3 REFERENCES

A. ASTM A 653 - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
B. ASTM A 666 - Standard Specification for Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar.
F. NEMA 250 - Enclosures for Electrical Equipment (1000 Volts Maximum).
G. **NEMA ICS 2** - Industrial Control and Systems: Controllers, Contactors, and Overload Relays, Rated Not More Than 2000 Volts AC or 750 Volts DC.

H. **NEMA MG 1** - Motors and Generators.

1.4 **SUBMITTALS**

A. Submit under provisions of Section 01300.

B. Product Data: Manufacturer's data sheets on each product to be used, including:
   1. Preparation instructions and recommendations.
   2. Storage and handling requirements and recommendations.
   3. Details of construction and fabrication.
   4. Installation methods.

C. Shop Drawings: Include detailed plans, elevations, details of framing members, required clearances, anchors, and accessories. Include relationship with adjacent construction.

D. Selection Samples: For each finish product specified, two complete sets of color chips representing manufacturer's full range of available colors and patterns.

E. Verification Samples: For each finish product specified, two samples, minimum size 6 inches (150 mm) long, representing actual product, color, and patterns.

F. Manufacturer's Certificates: Certify products meet or exceed specified requirements.

1.5 **QUALITY ASSURANCE**

A. Manufacturer Qualifications: Company specializing in performing Work of this section with a minimum of five years experience in the fabrication and installation of security closures.

B. Installer Qualifications: Company specializing in performing Work of this section with minimum three years and approved by manufacturer.

C. Mock-Up: Provide a mock-up for evaluation of surface preparation techniques and application workmanship.
   1. Install in areas designated by Architect.
   2. Do not proceed with remaining work until workmanship and installation is approved by Architect.
   3. Refinish mock-up area as required to produce acceptable work.

1.6 **DELIVERY, STORAGE, AND HANDLING**

A. Store products in manufacturer's unopened packaging until ready for installation.

B. Protect materials from exposure to moisture. Do not deliver until after wet work is complete and dry.

C. Store materials in a dry, warm, ventilated weathertight location.

1.7 **PROJECT CONDITIONS**

A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's absolute limits.
1.8 COORDINATION

A. Coordinate Work with other operations and installation of adjacent finish materials to avoid damage to installed materials.

PART 2 PRODUCTS

2.1 MANUFACTURERS

A. Acceptable Manufacturer: Overhead Door Corp., 2501 S. State Hwy. 121, Suite 200, Lewisville, TX 75067. ASD. Tel. Toll Free: (800) 275-3290. Phone: (469) 549-7100. Fax: (972) 906-1499. Web Site: www.overheaddoor.com. E-mail: info@overheaddoor.com.

B. Substitutions: Not permitted.

C. Requests for substitutions will be considered in accordance with provisions of Section 01600.

2.2 OVERHEAD COILING METAL COUNTER DOORS WITH INTEGRAL FRAME

A. Anodized Aluminum Counter Doors with Integral Frame: Overhead Door Corporation, 656 Series.
   1. Curtain: Interlocking clear anodized aluminum slats with endlock for curtain alignment. Slats, 0.051 inch (1.3 mm) thick, and extruded aluminum bottom bar with lift handle, concealed slide bolts and vinyl astragal.
   2. Integral Frame and Sill: Integral steel frame and stainless steel sill. Frame consists of 16 gauge jambs and header, with 14 gauge sill.
   3. Counterbalance: Helical torsion spring type housed in a steel tube or pipe barrel, supporting the curtain with deflection limited to 0.03 inch (0.8 mm) per foot of span. Counterbalance shall be adjustable by means of an adjusting tension wheel.
   4. Hood: Steel primed with intermediate support brackets as required.
   5. Operation:
      b. Crank operation.
   6. Locking:
      a. Recessed slide bolt.
      b. Cylinder lock.
   7. Wall Mounting Condition:
      a. Between jambs mounting within an existing opening.

PART 3 EXECUTION

3.1 EXAMINATION

A. Verify opening sizes, tolerances and conditions are acceptable.

B. Examine conditions of substrates, supports, and other conditions under which this work is to be performed.
C. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

3.2 PREPARATION

A. Clean surfaces thoroughly prior to installation.

B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

3.3 INSTALLATION

A. Install in accordance with manufacturer's instructions.

B. Use anchorage devices to securely fasten assembly to wall construction and building framing without distortion or stress.

C. Securely and rigidly brace components suspended from structure. Secure guides to structural members only.

D. Fit and align assembly including hardware; level and plumb, to provide smooth operation.

E. Coordinate installation of electrical service with Section 16150. Complete wiring from disconnect to unit components.

F. Coordinate installation of sealants and backing materials at frame perimeter as specified in Section 07900.

G. Install perimeter trim and closures.

3.4 ADJUSTING

A. Test for proper operation and adjust as necessary to provide proper operation without binding or distortion.

B. Adjust hardware and operating assemblies for smooth and noiseless operation.

3.5 CLEANING

A. Clean curtain and components using non-abrasive materials and methods recommended by manufacturer.

B. Remove labels and visible markings.

C. Touch-up, repair or replace damaged products before Substantial Completion.

3.6 PROTECTION

A. Protect installed products until completion of project.

END OF SECTION